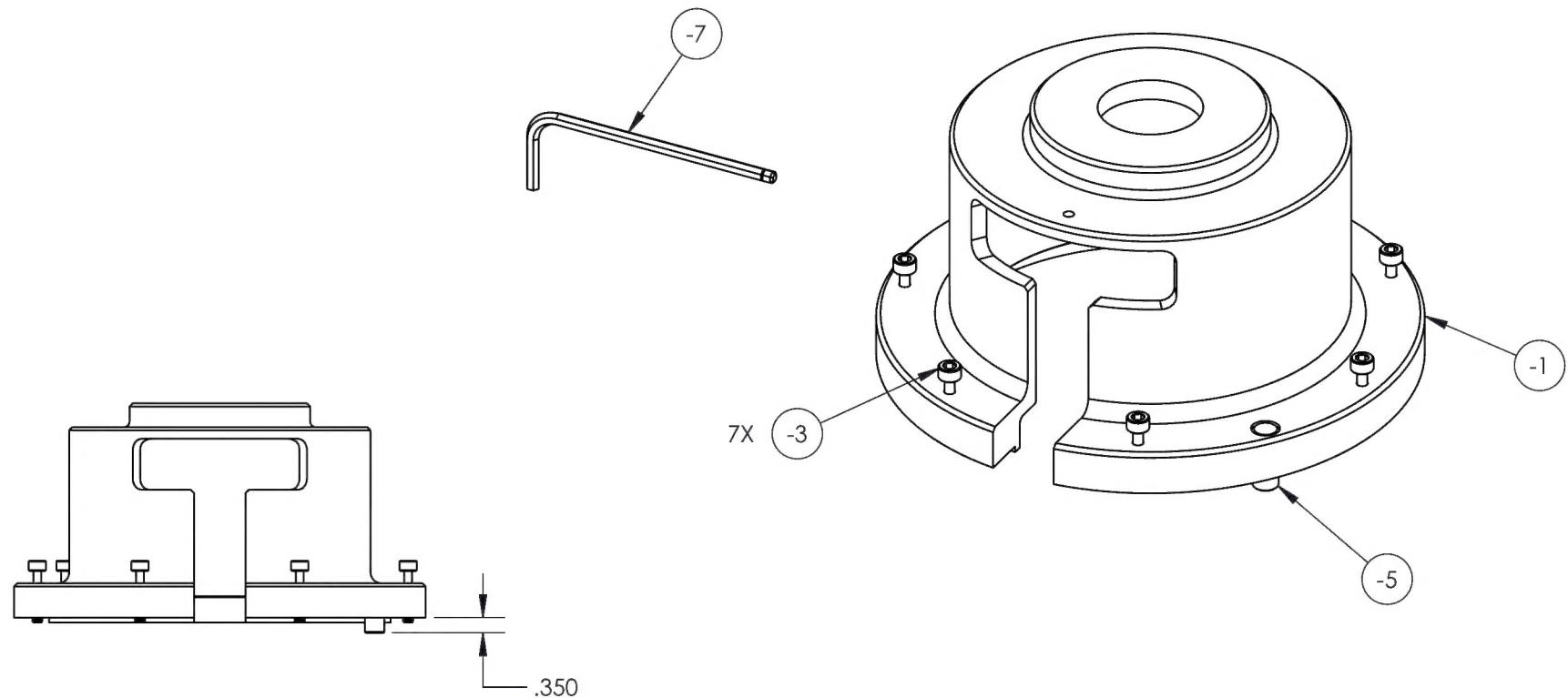


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			REVISIONS		
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0216	UPDATED TO NEW DRAFTING STANDARDS. CH'D TITLE WAS SUPPORT IS FIXTURE ASSEMBLY. -3 & -5 ADDED FINISH ZINC PLATE.	8/31/2015	DPD	JAG



NOTES:

1. USED IN KIT RBEA62315, MAST NUT TORQUE TOOL KIT.
2. USED IN KIT RBEA62316, EC135 MAST CHANGE KIT.

DART
AEROSPACE

TITLE

Fixture Assembly

DWG NO.

RBE1X46-175-575

REV
2

MAT'L

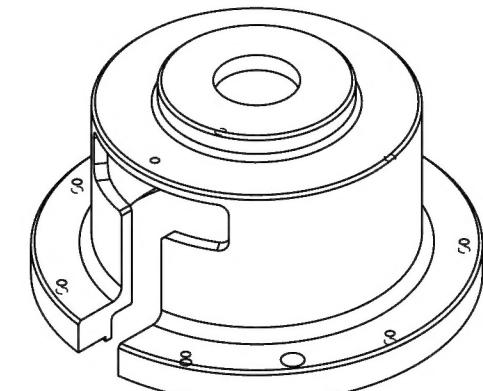
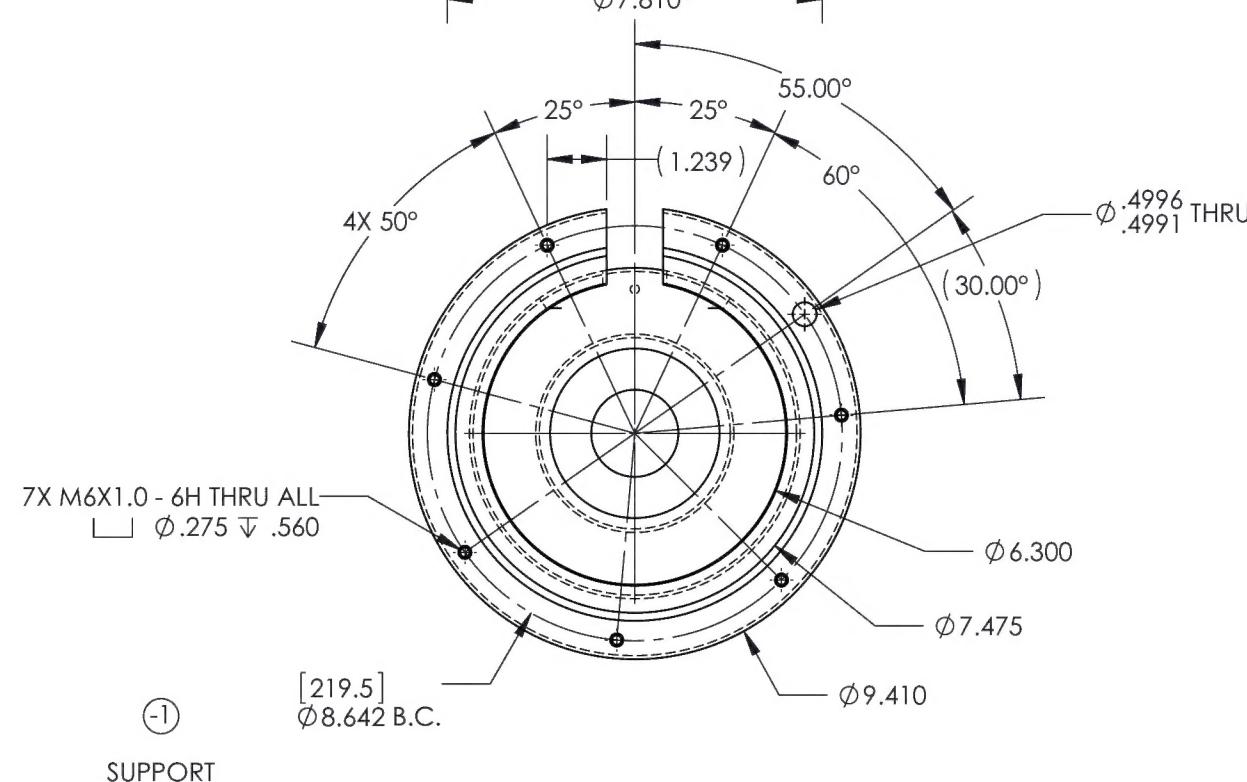
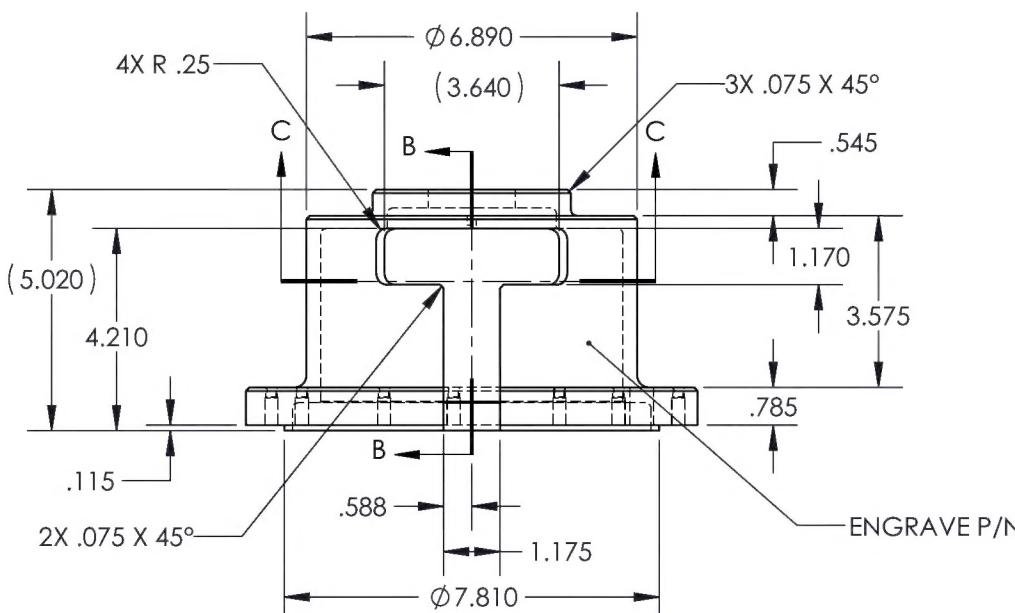
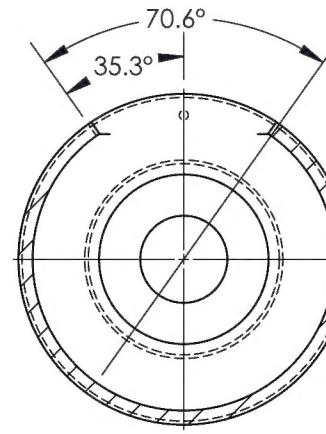
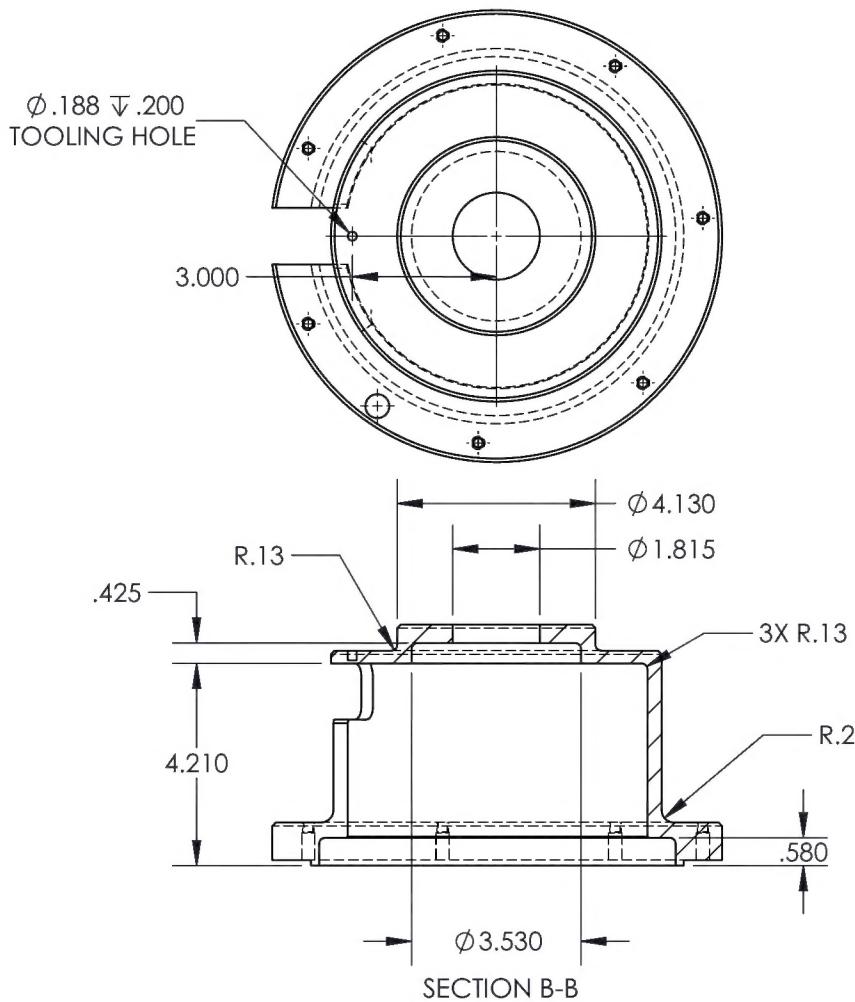
DRAWN BY: GILBERT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/8 ANGLES ± 5°	APPROVED HEAT TREAT FINISH SPEC	DART AEROSPACE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL	
			EC135
SCALE 1:3	DATE 3/15/2012		SHEET 1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SUPPORT	6061	Ø9-5/8 X 5-1/8	2
			-3	7	SCREW	STEEL	M6x1 X 30 (MCMASTER-CARR #9526A576) MODIFIED	3
			-5	1	PIN	STEEL	Ø1/2 X 1-1/8 (MCMASTER-CARR #98381A713) MODIFIED	4
	B/O	-7	1		HEX L KEY	STEEL	5mm (MCMASTER-CARR #7813A47)	1

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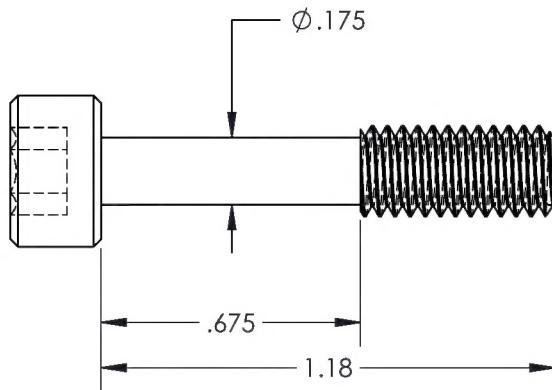
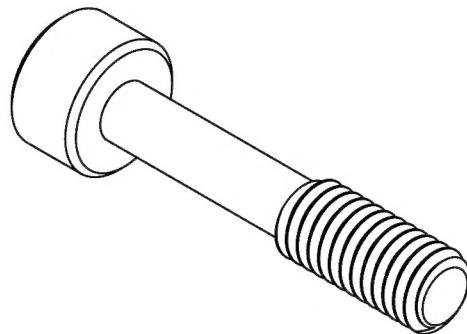
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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DART AEROSPACE	
TITLE	FIXTURE ASSEMBLY
DWG NO.	RBE1X46-175-575-1
REV	2
MATL	6061
DRAWN BY:	GILBERT
APPROVED	D. Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± .5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 X 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:4
DATE	3/15/2012
SHEET	2 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0216	-3 ADDED FINISH ZINC PLATE.	9/10/2015	DPD	JAG



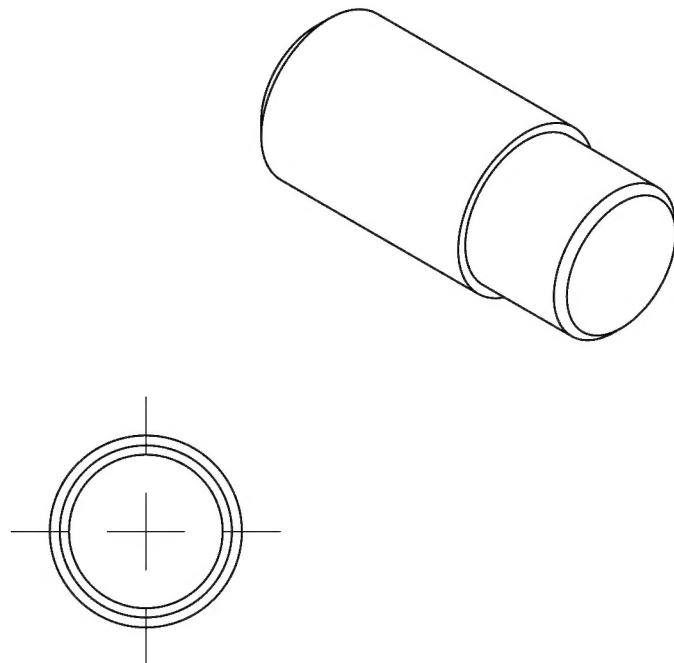
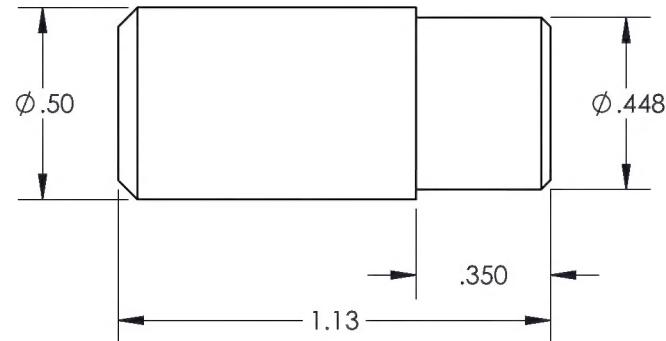
(-3)

SCREW

DART AEROSPACE	
Fixture Assembly	
DWG NO.	RBE1X46-175-575-3
MAT'L	STEEL
DRAWN BY:	GILBERT
APPROVED:	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	EC135
SCALE	2:1
DATE	3/15/2012
SHEET 3 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0216	-5 ADDED FINISH ZINC PLATE	9/10/2015	DPD	JAG



(-5)

PIN

DART AEROSPACE	
Fixture Assembly	
DWG NO.	RBE1X46-175-575-5
MAT'L	STEEL
DRAWN BY:	GILBERT
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	
SPEC	
ZINC PLATE	
EC135	
SCALE	2:1
DATE	3/15/2012
SHEET 4 OF 4	